

## شركة عالمية كيم لصناعة وتجارة الكيماويات المتخصصة

#### DESCRIPTION

Monoethylene glycol (Ethylene glycol) is a colorless, virtually odorless and slightly viscous liquid. It is miscible with water, alcohols, aldehydes and many organic compounds. MEG will not dissolve rubber, cellulose acetate or heavy vegetable and petroleum oils. MEG has a low volatility and it is 50% more hygroscopic than glycerol at room temperature.

### TYPICAL PROPERTY VALUES

Revision 20211222

SPECIFICATIONS	TYPICAL VALUES	UNITS	TEST METHODS
SPECIFICATIONS			
Purity			
All shipments	≥99.9	Wt. %	ASTM E2409
Appearance			
All shipments	Clear	Visual	ASTM E2680
Specific Gravity			
@ 20°C/20°C (All shipments)	1.1153 - 1.1156	-	ASTM D4052
Chlorides			
All shipments	≤0.5	ppm Wt.	ASTM E2469
Ash			
Drum or Truck shipment	≤0.01	Wt. %	ASTM D482
Bulk shipment	≤0.001	Wt. %	ASTM D482
Water			
Drum or Truck shipment	≤0.2	Wt. %	ASTM E1064
Bulk shipment	≤0.05	Wt. %	ASTM E1064
Acidity			
as Acetic Acid (Drum or Truck shipment)	≤0.002	Wt. %	ASTM D1613
as Acetic Acid (Bulk shipment)	≤0.001	Wt. %	ASTM D1613
Color			
Drum or Truck shipment	≤10	APHA	ASTM D1209
Bulk shipment	≤5	АРНА	ASTM D1209
Iron			
Fe (Drum or Truck shipment)	≤0.5	ppm Wt.	ASTM E394
Fe (Bulk shipment)	≤0.1	ppm Wt.	ASTM E394
Distillation Range			
@ 760 mmHg (Bulk shipment)	196 – 199	°C	ASTM D1078
DEG Content			
Bulk shipment	≤0.05	Wt. %	ASTM E2409
Wave Length			
% 220 (Bulk shipment)	>70	nm	ASTM E2193
% 275 (Bulk shipment)	>90	nm	ASTM E2193
% 350 (Bulk shipment)	>98	nm	ASTM E2193
Aldehyde			
as Acetaldehyde (Bulk shipment)	≤10	ppm Wt.	ASTM E2313
PH			
@ 20°C (Bulk shipment)	6.5 - 7.5	-	ASTM D1287



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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
PROPERTIES			
Molecular Weight	62.08	g/mol	
Boiling Point			
-	197	°C	-
Melting / Freezing Point			
-	-13	°C	-
Specific heat			
@ 0°C	0.543	cal/gm/°C	-
Viscosity			
@ 20 °C	20	CP	-

#### **APPLICATIONS**

MEG is mainly used in the production of polyester, commonly known as "PET" polyethylene terephthalate (fiber and packaging grade) and antifreeze solution.

It is an important dehydrating agent, good humectant and an industrial solvent.

#### **TOXICITY AND SAFETY**

Refer to SDS

#### STORAGE AND HANDLING

Refer to SDS

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